

in contact/via opening 5c. The result of these procedures is schematically shown in Fig. 5.

A third embodiment of this invention is to remove polymer layer 6a, formed during definition of contact/via opening 6a, also removing photoresist shape 4. This is followed by deposition of a thick polymer layer, performed in situ in the same chamber used to remove polymer layer 6a, and using conditions identical to the conditions used to deposit thick polymer in the second embodiment of this invention. In situ removal of the thicker, deposited polymer layer, again via conditions previously described in the second embodiment, again results in release of fluorine based radicals modifying the tapered profile in a similar manner described in the second embodiment.

While this invention has been particularly shown and described with reference to the preferred embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made without departing from the spirit or scope of the invention.

What is claimed is:

1. A method of forming a contact or via (contact/via), opening, in an insulator layer, comprising the steps of:

providing a conductive region;

forming a stop layer on said conductive region;

5 depositing an insulator layer;

forming an initial contact/via opening in said insulator layer, exposing a portion of said stop layer;

forming a fluorine based polymer layer at the bottom of said initial contact/via opening and upon said stop layer; and

10 performing a procedure to in situ remove said fluorine based polymer layer, with fluorine based radical released from said fluorine based polymer layer during in situ removal procedure, resulting in etching of portions of said insulator layer exposed at bottom of said initial contact/via opening, creating a final contact/via opening.

2. The method of claim 1, wherein said conductive region is an active device region in a semiconductor substrate, such as a heavily doped source/drain region, or said
15 conductive region is a metal structure.

3. The method of claim 1, wherein said stop layer is a titanium nitride layer, obtained via plasma vapor deposition procedures at a thickness between about 150
to 400 Angstroms.

4. The method of claim 1, wherein said insulator layer is a silicon oxide or a borophosphosilicate (BPSG), layer, obtained via LPCVD or PECVD procedures at a thickness between about 4000 to 15000 Angstroms.

5. The method of claim 1, wherein said initial contact/via opening is formed in said insulator layer via an reactive ion etching procedure, performed at a power between about 500 to 1000 watts, and at a pressure between about 30 to 200 mtorr, using CHF_3 as an etchant.

6. The method of claim 1, wherein the etch rate ratio of said insulator layer to said stop layer, in a CHF_3 ambient, is between about 5 to 1, to 20 to 1.

7. The method of claim 1, wherein said initial contact/via opening is comprised with a tapered profile shape, featuring a diameter at the top surface of said insulator layer between about 0.20 to 0.25 μm , while the diameter located at the bottom of the opening is between about 0.15 to 0.18 μm .

8. The method of claim 1, wherein said fluorine based polymer layer is obtained via a plasma deposition procedure, performed in situ in the same chamber used to define said initial contact/via opening, at a power between about 500 to 1000 watts, and at a pressure between about 30 to 200 mtorr, using a gas chosen from a group containing CH_2F_2 , C_4F_4 , $\text{C}_4\text{F}_8/\text{CO}$, and C_3F_8 .

9. The method of claim 1, wherein said fluorine based polymer layer is formed at a thickness between about 0 to 500 Angstroms.

10. The method of claim 1, wherein an removal procedure for said fluorine base polymer layer is a plasma procedure, performed in situ in said chamber used for definition of said initial contact/via opening and for deposition of said fluorine based polymer layer, at a power between about 500 to 1000 watts, and at a pressure between about 30 to 200 mtorr, using an oxygen/argon ambient.

11. The method of claim 1, wherein said final contact/via opening is comprised with a diameter at the top of the opening between about 0.20 to 0.25 μm , and with a diameter at the bottom of the opening between about 0.20 to 0.25 μm .

12. A method of forming a contact/via opening in an insulator layer, featuring a plasma polymer deposition and removal procedure used to modify said contact/via opening from a tapered profile shape to a vertical profile shape, comprising the steps of:

providing a conductive region;

5 forming a stop layer on said conductive region;

depositing a silicon oxide layer;

performing a chemical mechanical polishing procedure to create a smooth top surface topography for said silicon oxide layer;

forming a photoresist shape on said silicon oxide layer, with an opening in said

10 photoresist shape exposing a portion of a top surface of said silicon oxide layer;

performing a reactive ion etching (RIE) procedure to define an initial contact/via opening with a tapered profile shape, in said silicon oxide layer, and forming a thin polymer layer on said stop layer located at bottom of said initial contact/via opening;

15 depositing an additional polymer layer via a plasma procedure performed in situ in same chamber used for definition of said contact/via opening, resulting in a thick polymer layer comprised of said thin polymer layer and of said additional polymer layer, with said thick polymer layer, located at the bottom of said initial contact/via opening, comprised of carbon and fluorine; and

removing said thick polymer layer, and said photoresist shape, via a plasma procedure performed in an oxygen containing ambient, in situ in same chamber used for deposition of additional polymer layer, with polymer removal procedure releasing fluorine based radicals which in turn etch of portions of said silicon oxide layer exposed at bottom of said initial contact/via opening, creating a final contact/via opening via, featuring a vertical profile shape.

13. The method of claim 12, wherein said conductive region is an active device region in a semiconductor substrate, such as a heavily doped source/drain region.

14. The method of claim 12, wherein said conductive region is a metal structure.

15. The method of claim 12, wherein said stop layer is a titanium nitride layer, obtained via plasma vapor deposition procedures at a thickness between about 150 to 400 Angstroms.

16. The method of claim 12, wherein said silicon oxide layer is obtained via LPCVD or PECVD procedures at a thickness between about 4000 to 15000 Angstroms.

17. The method of claim 12, wherein said RIE procedure, used to define said initial contact/via opening in said silicon oxide layer, is performed at a power between about 500 to 1000 watts, and at a pressure between about 30 to 200 mtorr, using CHF_3 as an etchant.

18. The method of claim 12, wherein the etch rate ratio of said silicon oxide layer to said stop layer, in a CHF_3 ambient, is between about 5 to 1, to 20 to 1.

19. The method of claim 12, wherein said initial contact/via opening, formed with a tapered profile shape, is comprised with a diameter at the top of said initial contact/via opening between about 0.20 to 0.25 μm , while the diameter located at the bottom of the opening is between about 0.15 to 0.18 μm .

20. The method of claim 12, wherein said additional polymer layer is deposited via a plasma procedure performed in situ, in the same chamber used to define said initial contact/via opening, at a power between about 500 to 1000 watts, and at a pressure between about 30 to 200 mtorr, using a source gas chosen from a group containing CH_2F_2 , C_4F_4 , $\text{C}_4\text{F}_8/\text{CO}$, and C_5F_8 .

21. The method of claim 12, wherein said thick polymer layer, comprised of said thin polymer layer and of said additional polymer layer, is formed at a thickness between about 0 to 500 Angstroms.

22. The method of claim 12, wherein removal of said thick polymer layer is performed via a plasma procedure, in situ, in said chamber used for definition of said initial contact/via opening and for said deposition of said additional polymer layer, at a power between about 500 to 1000 watts, and at a pressure between about 30 to 200 mtorr, in an oxygen/argon ambient.

23. The method of claim 12, wherein said final contact/via opening, formed with said vertical shape profile, is comprised with a diameter at the top of the opening between about 0.20 to 0.25 μm , and with a diameter at the bottom of the opening between about 0.20 to 0.25 μm .

1005095 043303

24. A method of modifying an initial contact/via opening in an insulator layer, featuring a tapered profile shape, to a final contact/via opening, featuring a vertical profile shape, comprising the steps of:

forming a photoresist shape on said insulator layer, with an opening in said

5 photoresist shape exposing a portion of top surface of said insulator layer;

performing a plasma dry etch procedure with a first phase of said dry etch

procedure used to form said initial contact/via opening comprised with said tapered

profile shape in said insulator layer, and to form a thin polymer layer at bottom of said

initial contact/via opening, then continuing with a second phase of said plasma dry etch

10 procedure to form additional polymer at bottom of said initial contact/via opening; and

performing an in situ plasma oxygen procedure to remove said photoresist shape, to remove said thin polymer layer, and to remove said additional polymer layer, from bottom of said initial contact/via opening, with said in situ plasma oxygen procedure allowing release of fluorine based radicals from polymer layers, and with said fluorine
15 based radicals etching portions of said insulator layer exposed at bottom of said initial contact/via opening, creating said final contact/via opening via, featuring said vertical profile shape.

25. The method of claim 24, wherein said initial contact/via opening, comprised with said tapered profile shape, has a top diameter opening between about 0.20 to 0.25 μm ,
20 and a bottom diameter opening between about 0.15 to 0.18 μm .

26. The method of claim 24, wherein said final contact/via opening, comprised with said vertical profile, has a top diameter opening between about 0.20 to 0.25 μm , and a bottom diameter opening between about 0.20 to 0.25 μm .

10055095-012302